



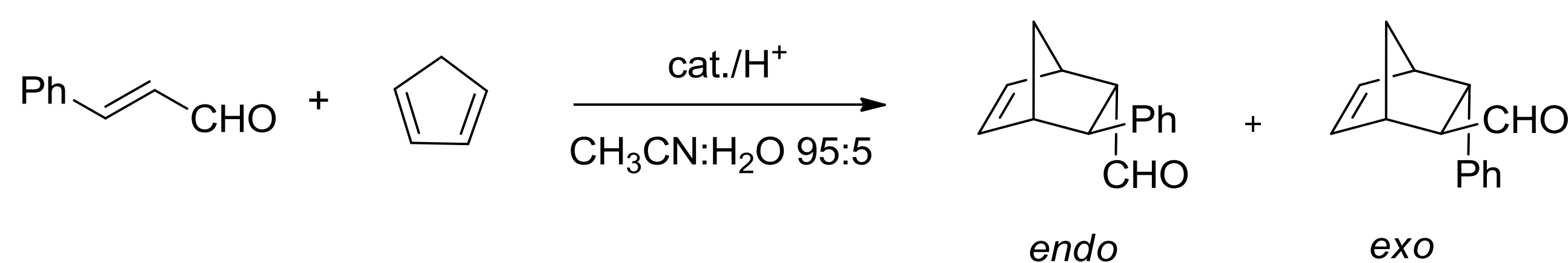
# Silica-supported chiral imidazolidinones as organocatalysts in stereoselective reactions under flow conditions

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## ABSTRACT

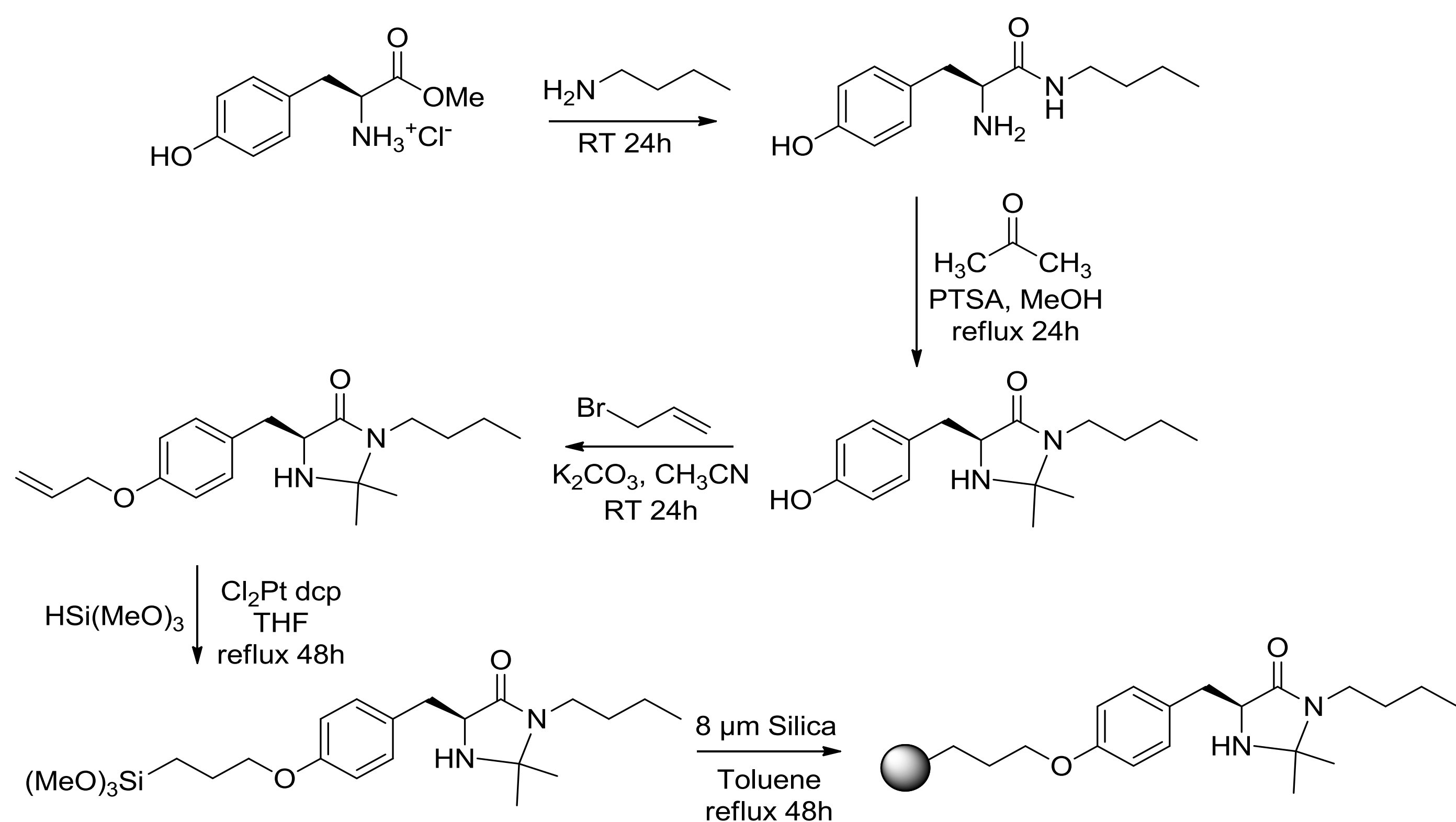
The so called MacMillan imidazolidinone organocatalysts are suitable for many stereoselective reactions undergoing through the formation of the iminium ion as activated species.<sup>1</sup> Given its popularity, it is not surprising that it has been covalently immobilized both on soluble<sup>2</sup> and insoluble supports.<sup>3</sup> The use of the (S)-tyrosine-derived imidazolidinone anchored on silica as organocatalyst under flow chemistry conditions is described for the first time in this work. An HPLC column filled with the silica-supported catalyst was tested in the enantioselective Diels-Alder cycloaddition of cinnamaldehyde with cyclopentadiene. In comparison with batch conditions the process showed to be time saving maintaining both a good chemical activity and enantioselectivity for a long period of time, facilitating the isolation of the final product and avoiding the recovery step of the catalyst.

## STEREOSELECTIVE DIELS-ALDER CYCLOADDITION

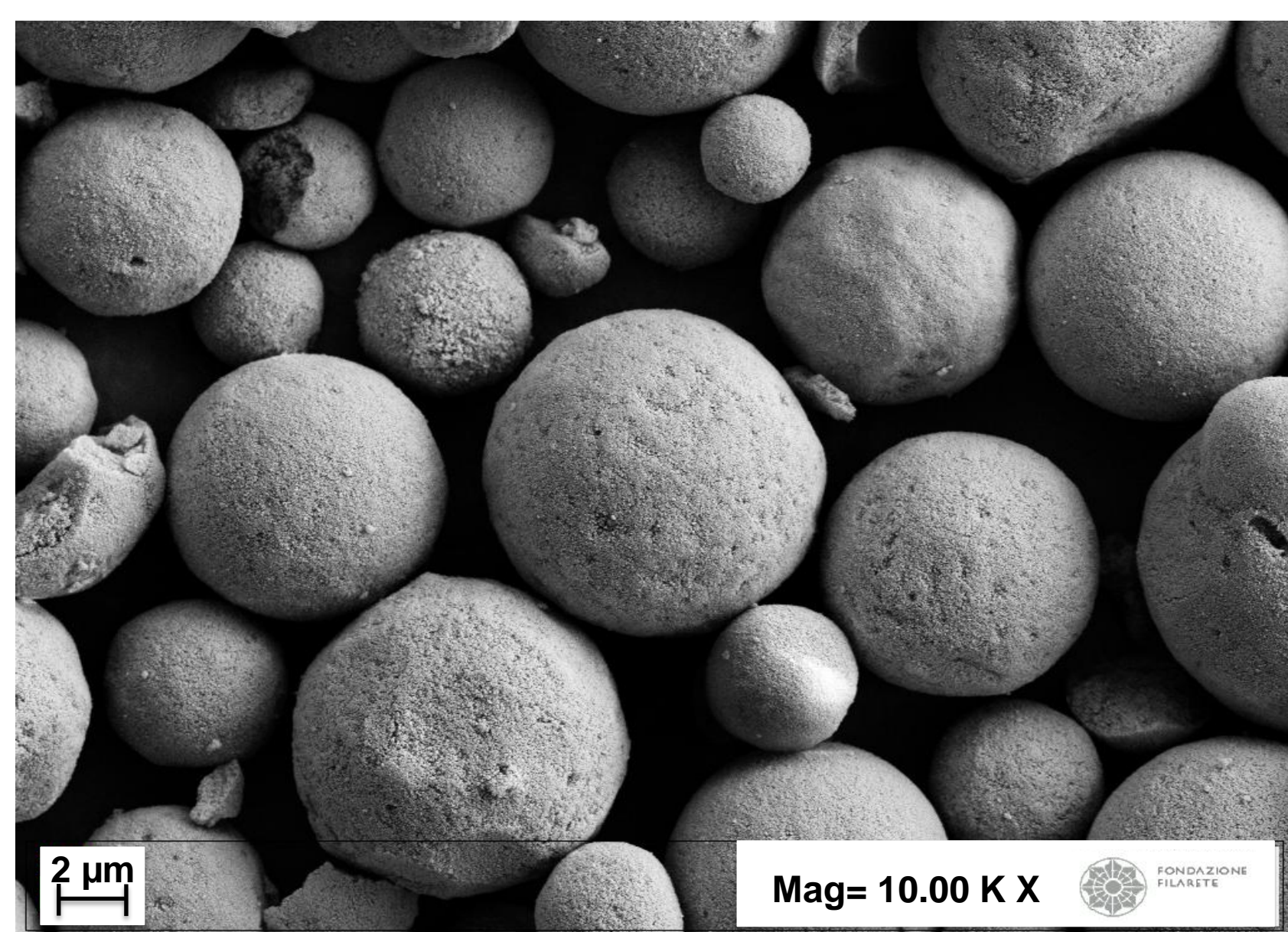


## CATALYST

The MacMillan imidazolidinone catalyst functionalized with a proper linker was grafted onto 8  $\mu\text{m}$  commercial silica.



Scanning Electron Micrograph (SEM) of the functionalized 8 $\mu\text{m}$  silica



## RESULTS

### FLOW CONDITIONS

Columns charged with fresh reagents every 48 hours

Salification of the catalyst with  $\text{HBF}_4$  prior to filling the HPLC column:

Entry	Recovery time (h)	T (°C)	Flow rate ( $\mu\text{L}/\text{min}$ )	Residence time (h)	Conv. * (%)	e.e. endo (exo) (%)**
1	0-24	RT	5	10	55	39 (58)
2	24-30	RT	5	10	90	66 (70)
3	30-50	RT	3	16,5	96	83 (81)
4	50-56	0	3	16,5	98	87 (82)
5	56-75	0	3	16,5	79	84 (82)
6	75-144	RT	2	25	93	81 (78)

Salification of the catalyst with trifluoroacetic acid under flow conditions:

Entry	Recovery time (h)	T (°C)	Flow rate ( $\mu\text{L}/\text{min}$ )	Residence time (h)	Conv. * (%)	e.e. endo (exo) (%)**
1	0-24	RT	2,5	10	94	85 (85)
2	24-96	RT	2,5	10	64	77 (81)
3	96-120	RT	2,5	10	51	68 (70)
4	120-139	RT	2,5	10	57	69 (70)
5	139-158	RT	2,5	10	60	74 (72)

### BATCH CONDITIONS

Salification of the catalyst with  $\text{HBF}_4$  (RT)

Reaction time (h)	Conv. * (%)	e.e. endo (exo) (%)**
24	52	n.d.
48	78	78 (77)
Catalyst recycle (fresh reagents)		
72	5	n.d.
96	5	n.d.

Salification of the catalyst with trifluoroacetic acid (RT)

Reaction time (h)	Conv. * (%)	e.e. endo (exo) (%)**
24	46	n.d.
48	66	83 (86)
Catalyst recycle (fresh reagents)		
72	5	n.d.
96	5	n.d.

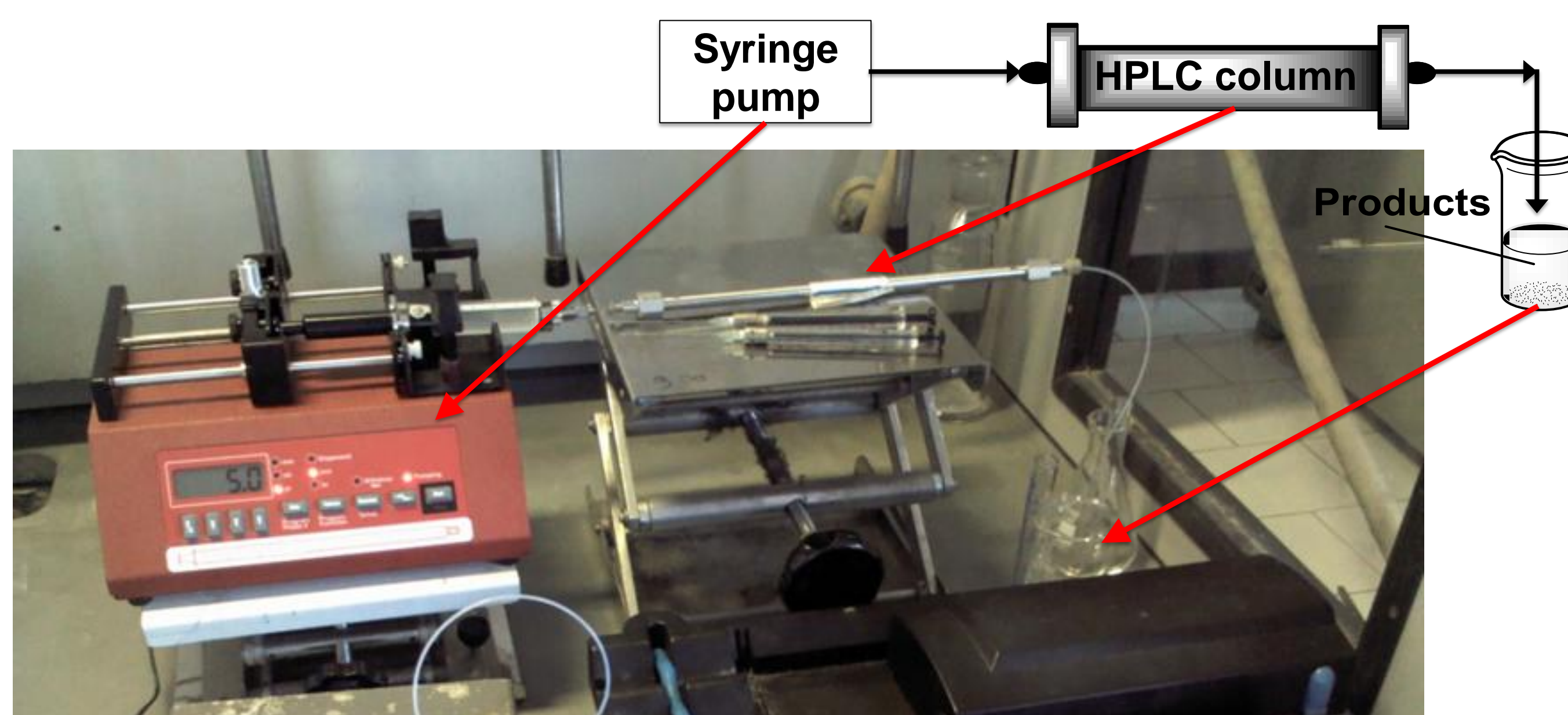
\* Conversion based on  $^1\text{H}$ -NMR spectra

\*\* Enantiomeric excess determined by HPLC on chiral stationary phase after reduction with  $\text{NaBH}_4$

## CONTINUOUS FLOW REACTOR

Flow vs batch conditions:

- Chemical activity and enantioselectivity maintained for a longer period of time
- Workup not necessary and easy isolation of the final product
- Avoided recovery and regeneration step of the catalyst
- Prolonged catalyst life



[1] K.A. Ahrendt, C. J. Borths, D. W. C. MacMillan, *J. Am. Chem. Soc.* 2000, 122, 17, 4243–4244

[2] M. Benaglia, G. Celentano, M. Cinquini, A. Puglisi, F. Cozzi, *Adv. Synth. Catal.* 2002, 344, 149-152. See also: S. Guizzetti, M. Benaglia, J. S. Siegel, *Chem. Commun.*, 2012, 48, 3188-3190

[3] S.A. Selkälä, J. Tois, P.M. Pihko, A.M.P. Koskinen, *Adv. Synth. Catal.* 2002, 344, 941-945. See also: Y. Zhang, L. Zhao, S.S. Lee, J.Y. Ying, *Adv. Synth. Catal.* 2006, 348, 2027-2031